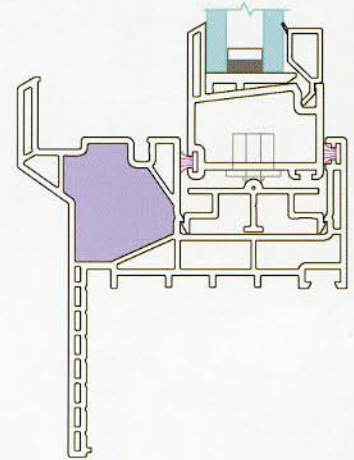


SYNERGY PREMIUM SERIES

VPI Quality Windows carefully manufactures each custom made investment grade window in its state of the art production facility in Spokane WA. One of fastest growing manufacturers in the Western U.S., VPI leads the way in new glass technology from PPG. VPI is the first manufacturer in the U.S. to offer as standard SunClean/Solarban 70XL in our Synergy Premium Series. Replacement windows from VPI will exceed your expectations in design, technology and value.

Synergy Premium Series comes standard with:

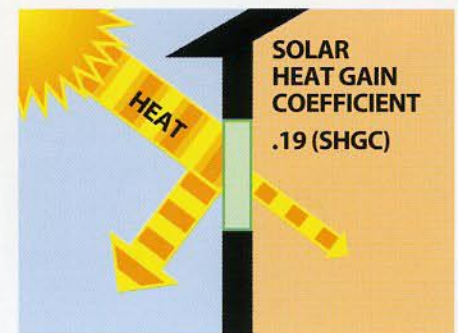
- SunClean/Solarban® 70XL
- Safe, foam-filled frames
- Non metal color matched Super Spacer
- Allerguard with Microban weatherstripping
- Slimline, designed for retrofit
- Stainless steel wheels
- Pull rail with fiberglass screen
- Commercially rated
- Inside glazing
- Lifetime transferable warranty



48" x 48" Window
with SunClean/Solarban® 70XL Glass*

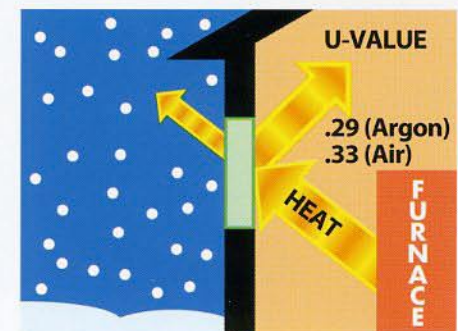
Cooler In Summer

- SunClean/Solarban® 70XL gives you two surfaces on one pane of glass, drastically lowering SHGC numbers, which means even less summer heat in your home
- Keeps interiors cooler
- Helps reduce cooling energy costs



Warmer In Winter

- SunClean/Solarban® 70XL's lower U-value mean higher performance
- Reduces furnace heat loss
- Helps reduce heating energy costs



Custom Made Window Types

- Single Hung
- Casement
- Single Slider
- 3 Lite Slider
- Picture Window
- Double Hung
- Awning
- Double Slider
- Combination

Standard Exterior Colors



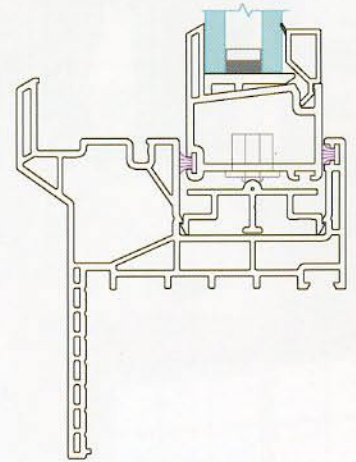
SYNERGY

STANDARD SERIES

VPI is the first manufacturer in the U.S. to offer as standard Solarban 70XL in our Synergy Standard series. Replacement windows from VPI will exceed your expectations in design, technology and value.

Synergy Standard Series comes with:

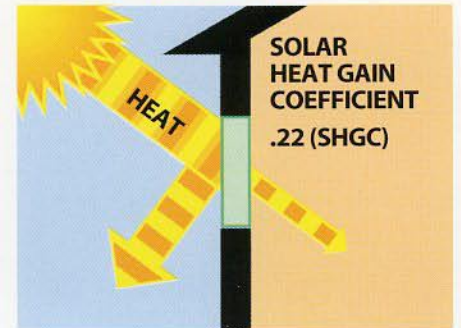
- Solarban® 70XL
- Grey non metal Super Spacer
- Allerguard with Microban weatherstripping
- Stainless steel wheels
- Inside glazed
- Pull rail with fiberglass screen
- Commercially rated
- Lifetime warranty



*48" x 48" Window
with Solarban® 70XL Glass**

Cooler In Summer

- **Solarban® 70XL's** Lower SHGC numbers mean less summer heat transferred into your home
- Keeps interiors cooler
- Helps reduce cooling energy costs



Warmer In Winter

- **Solarban® 70XL's** lower U-value means higher performance
- Reduces furnace heat loss
- Helps reduce heating energy costs

